## **3M** Hazard Marking Vinyl Tape 767

Product Description Product Construction	3M <sup>TM</sup> Hazard Marking Vinyl Tape 767 can be used in safety marking applications.			
	Backing	Adhesive	Color	Standard Roll Length
	Polyvinyl chloride	Rubber	Red and white stripes	2", 3" x 36 yds. (50 mm, 75 mm x 33 m
Typical Physical Properties	Note: The following technical information and data should be considered representativ or typical only and should not be used for specification purposes. ASTM Test Metho			
	Adhesion to Steel:		18 oz./in. width (21 N/100 mm)	D-3330
	Tensile Strength at Break:		13 lbs./in. width (228 N/100 mm)	
	Elongation at Break:		180%	D-3759
	Total Tape Thickness:		5.0 mils (0.129 mm) nominal	D-3652
	Temperature Use Range:		60° to 85°F (16° to 27°C)	
Features	<ul> <li>While vinyl tapes resist most common solvents, care should be taken to avoid ketones, chlorinated hydrocarbons and esters found in lacquers, thinners, degreasers, paint strippers, etc., which may cause the backing to swell or curl.</li> <li>Top side printed vinyl backing for conformability to many surfaces.</li> <li>Rubber adhesive for good instant adhesion.</li> </ul>			
Application Techniques	<ul> <li>Best results are attained when applied to a clean, dry surface at temperatures between 60° to 80°F (16° to 27°C).</li> </ul>			

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Storage	Store under normal conditions of $60^{\circ}$ to $80^{\circ}$ F ( $16^{\circ}$ to $27^{\circ}$ C) and 40 to 60% R.H. in the original carton.		
Shelf Life	To obtain best performance, use this product within 12 months from date of manufacture.		
Product Use	All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.		
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